

CUTMAX 226S

STRAIGHT CUTTING OIL

DESCRIPTION

CUTMAX 226S is a heavy duty straight cutting oil fortified with sulphur, chlorine and extreme pressure additives. This highly compounded oil gives excellent lubricity and efficient anti-weld, as well as high chemical activity, giving excellent machining characteristics at all cutting speeds, and under heavy duty conditions.

HOW TO USE

Use **CUTMAX 226S** as received for heavy duty operations. Can be diluted with low viscosity oil for lighter operations.

Use **CUTMAX 226S** for medium and difficult machining of ferrous metals - heavy duty automotive machining, milling, broaching, gear cutting, hobbing and cold heading.

CUTMAX 226S is used neat as supplied.

Apply by : spraying, brushing or flooding.

CUTMAX 226S can be diluted with light oil for light machining operations

TYPICAL VALUES

Appearance	Clear Amber Liquid
Viscosity at 40° C	30cSt
Density @15° C	0.890 kg/L

FEATURES

- Low Viscosity
- Medium to heavy duty machining
- Suitable for a wide range of materials.
- Long tool life
- Light coloured, Low odour

SHELF LIFE & AVAILABILITY

Under normal conditions the recommended shelf life for **CUTMAX 226S** is a minimum of Twelve (12) months, unless otherwise specified.

CUTMAX 226S is available in 20 litre pails and 205 litre drums. Other sizes may be available upon request, please contact your Houghton sales representative.

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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