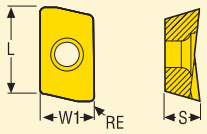
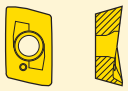
XO.X06



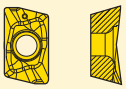
BS = Wiper flat width

Size	Dimensions in mm W1	LE	S
XOEX06..	4,1	6,0	2,45
XOMX06..	4,1	5,5	2,45

E03



M05

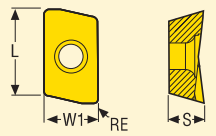


Designation	RE	Cutting rake	BS	Grades																					
				Coated																Uncoated			Cermet		
				MP1500	MP2050	MP2500	MP3000	MH1000	MM4500	MK1500	MK2050	MS2050	MS2500	T25M	T350M	F15M	F25M	F30M	F40M	HX	H15	H25	MP1020		
XOEX060202FR-E03	0,2	25,0 °	1,1																		■				
XOEX060204FR-E03	0,4	25,0 °	0,9																■		■				
XOMX060202R-M05	0,2	20,0 °	1,1				■											■	■						
XOMX060204R-M05	0,4	23,9 °	0,91				■		■			■						■	■				■		
XOMX060208R-M05	0,8	20,0 °	0,51				■		■			■				■		■	■				■		
XOMX060216R-M05	1,6	23,0 °	0,64				■		■			■						■	■						

■ Stock standard

Subject to change refer to current price- and stock-list

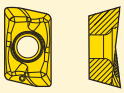
XO.X10



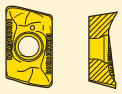
BS = Wiper flat width

Size	Dimensions in mm W1	LE	S
XOEX10..	6,9	9,7	3,8
XOMX10..	6,9	9,3	3,83
10T3	6,9	9,3	3,83

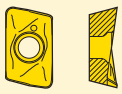
E05/M06



ME07



M09

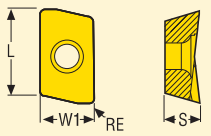


Designation	RE	Cutting rake	BS	Grades: Coated																Uncoated			Cermet		
				MP1500	MP2050	MP2500	MP3000	MH1000	MM4500	MK1500	MK2050	MS2050	MS2500	T25M	T350M	F15M	F25M	F30M	F40M	HX	H15	H25	MP1020		
XOEX10T304FR-E05	0,4	22,0 °	1,3																■		■				
XOEX10T308FR-E05	0,8	22,0 °	1,3																■		■				
XOEX10T312FR-E05	1,2	22,0 °	1,3																		■				
XOEX10T316FR-E05	1,6	22,0 °	1,0																■		■				
XOEX10T320FR-E05	2,0	22,0 °	0,6																■		■				
XOEX10T324FR-E05	2,4	24,6 °	0,34																		■				
XOEX10T331FR-E05	3,1	24,1 °	0,39																		■				
XOEX10T302R-M06	0,2	14,5 °	1,3																■						
XOEX10T304R-M06	0,4	15,0 °	1,3			■						■	■		■				■				■		
XOEX10T308R-M06	0,8	15,0 °	1,3		■	■			■			■	■		■				■				■		
XOEX10T312R-M06	1,2	15,0 °	1,3									■	■		■				■						
XOEX10T316R-M06	1,6	15,0 °	1,0									■	■		■				■						
XOEX10T320R-M06	2,0	15,0 °	0,6									■	■		■				■						
XOEX10T324R-M06	2,4	15,0 °	0,2									■	■		■				■						
XOEX10T331R-M06	3,1	15,0 °	0,4		■							■	■		■				■						
XOMX10T304TR-ME07	0,4	20,4 °	1,3	■		■	■		■	■		■	■		■				■						
XOMX10T308TR-ME07	0,8	20,4 °	1,3	■	■	■	■		■	■		■	■		■				■						
XOMX10T312TR-ME07	1,2	20,0 °	1,3			■	■					■			■				■						
XOMX10T316TR-ME07	1,6	20,0 °	1,0			■	■		■						■				■						
XOMX10T320TR-ME07	2,0	20,0 °	0,6			■	■					■			■				■						
XOMX10T324TR-ME07	2,4	20,0 °	0,2			■						■			■				■						
XOMX10T331TR-ME07	3,1	20,0 °	0,4		■	■						■			■				■						
XOMX10T304TR-M09	0,4	11,0 °	1,3	■		■	■			■	■		■		■				■				■		
XOMX10T308TR-M09	0,8	11,0 °	1,3	■		■	■		■	■	■		■		■				■				■		
XOMX10T312TR-M09	1,2	10,0 °	1,3						■		■				■				■						
XOMX10T316TR-M09	1,6	10,0 °	1,0												■				■						
XOMX10T320TR-M09	2,0	10,0 °	0,6												■				■						
XOMX10T324TR-M09	2,4	10,0 °	0,2												■				■						
XOMX10T331TR-M09	3,1	10,0 °	0,4												■				■						

■ Stock standard

Subject to change refer to current price- and stock-list

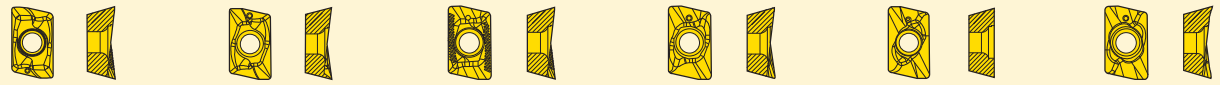
XO.X12



BS = Wiper flat width

Size	Dimensions in mm W1	LE	S
XOEX12..	8,2	12,0	5,03
XOEX12..ZZR	8,2	11,1	5,03
XOMX12..	8,2	11,6	5,07

E06 M07 ME08 M12 MD13 D14

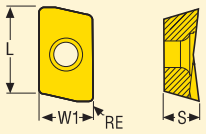


Designation	RE	Cutting rake	BS	Grades: Coated																Uncoated			Cermet		
				MP1500	MP2050	MP2500	MP3000	MH1000	MM4500	MK1500	MK2050	MS2050	MS2500	T25M	T350M	F15M	F25M	F30M	F40M	HX	H15	H25	MP1020		
XOEX120404FR-E06	0,4	22,0 °	2,0													■			■		■				
XOEX120408FR-E06	0,8	22,0 °	1,6													■			■		■				
XOEX120420FR-E06	2,0	22,0 °	0,6													■			■						
XOEX120424FR-E06	2,4	24,0 °	0,6																■						
XOEX120416FR-E06	1,6	22,0 °	1,2													■			■						
XOEX120431FR-E06	3,1	22,0 °	–																■						
XOEX120402R-M07	0,2	15,0 °	2,0																■						
XOEX120404R-M07	0,4	15,0 °	2,0			■						■						■	■				■		
XOEX120408R-M07	0,8	15,0 °	1,6		■	■	■		■			■	■		■			■	■				■		
XOEX120416R-M07	1,6	15,0 °	1,2				■		■			■							■						
XOEX120420R-M07	2,0	11,0 °	0,95									■													
XOEX120424R-M07	2,4	15,0 °	0,6									■						■	■						
XOEX120431R-M07	3,1	15,0 °	–		■				■			■	■		■				■						
XOEX120440R-M07	4,0	15,0 °	–									■							■						
XOEX120463R-M07	6,3	15,0 °	–									■							■						
XOEX120450R-M07	5,0	15,0 °	–									■							■						
XOEX120408ZZR-M07	0,8	15,0 °	6,6				■											■	■				■		
XOMX120404TR-ME08	0,4	20,0 °	2,0			■				■		■			■				■				■		
XOMX120408TR-ME08	0,8	20,0 °	1,6			■			■	■	■	■		■	■				■				■		
XOMX120412TR-ME08	1,2	20,0 °	1,2			■						■			■				■						
XOMX120416TR-ME08	1,6	20,0 °	1,2			■			■						■				■						
XOMX120420TR-ME08	2,0	20,0 °	1,0			■						■			■				■						
XOMX120424TR-ME08	2,4	20,2 °	0,92			■						■			■				■						
XOMX120431TR-ME08	3,1	20,0 °	0,6			■			■			■			■				■						
XOMX120440TR-ME08	4,0	20,0 °	0,8			■						■			■				■						
XOMX120408TR-M12	0,8	10,0 °	1,6	■		■	■			■	■				■				■				■		
XOMX120416TR-M12	1,6	10,0 °	1,2				■								■				■						
XOMX120431TR-M12	3,1	10,0 °	0,6				■								■				■						
XOMX120408TR-MD13	0,8	15,0 °	1,6	■		■	■			■	■				■				■						
XOMX120404TR-MD13	0,4	15,0 °	2,0	■						■									■						
XOMX120412TR-MD13	1,2	15,0 °	1,2	■			■			■									■						
XOMX120416TR-MD13	1,6	15,0 °	1,2	■			■			■									■						
XOMX120408TR-D14	0,8	1,0 °	1,6	■		■	■			■								■							
XOMX120431TR-D14	3,1	1,0 °	0,6				■											■							

■ Stock standard

Subject to change refer to current price- and stock-list

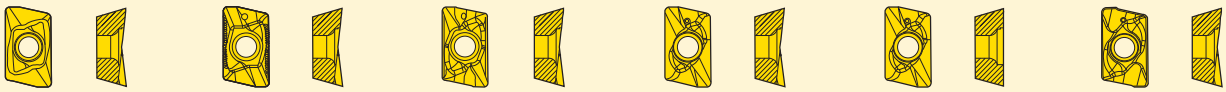
XO.X18



BS = Wiper flat width

Size	Dimensions in mm W1	LE	S
XOEX18..	11,2	16,5	6,35
XOEX18..ZZ	11,2	16,5	6,4
XOMX18..	11,2	16,5	6,42
18	11,2	16,5	6,37
XOMX18..	11,2	16,5	6,37

E10/M10 ME13 M10 M14 MD15 D16



Designation	RE	Cutting rake	BS	Grades: Coated																Uncoated			Cermet		
				MP1500	MP2050	MP2500	MP3000	MH1000	MM4500	MK1500	MK2050	MS2050	MS2500	T25M	T350M	F15M	F25M	F30M	F40M	HX	H15	H25	MP1020		
XOEX180604FR-E10	0,4	25,0 °	2,4																■			■			
XOEX180608FR-E10	0,8	25,0 °	2,4																■			■			
XOEX180616FR-E10	1,6	25,0 °	2,3																			■			
XOEX180620FR-E10	2,0	25,0 °	2,2																			■			
XOEX180631FR-E10	3,1	25,0 °	2,2																			■			
XOEX180608ZZR-M10	0,8	12,0 °	9,0																■						
XOEX180616ZZR-M10	1,6	12,0 °	9,0																■						
XOMX180604TR-ME13	0,4	20,0 °	2,4			■													■						
XOMX180608TR-ME13	0,8	20,0 °	2,4			■			■	■					■				■						
XOMX180616TR-ME13	1,6	20,0 °	2,3			■			■																
XOMX180620TR-ME13	2,0	20,0 °	2,2			■													■						
XOMX180631TR-ME13	3,1	20,0 °	2,2			■													■						
XOMX180640TR-ME13	4,0	20,0 °	0,8			■																			
XOMX180604R-M10	0,4	17,0 °	2,4									■							■						
XOMX180608R-M10	0,8	17,0 °	2,4			■			■			■			■			■	■				■		
XOMX180616R-M10	1,6	17,0 °	2,3						■			■			■				■						
XOMX180620R-M10	2,0	17,0 °	2,2									■			■				■						
XOMX180624R-M10	2,4	17,0 °	2,2									■							■						
XOMX180631R-M10	3,1	17,0 °	2,2						■			■			■				■						
XOMX180640R-M10	4,0	17,0 °	0,8									■			■				■						
XOMX180650R-M10	5,0	17,0 °	0,3									■			■				■						
XOMX180663R-M10	6,3	17,0 °	0,3									■			■				■						
XOMX180608TR-M14	0,8	15,5 °	2,38	■		■	■			■	■				■			■	■						
XOMX180612TR-M14	1,2	10,0 °	2,4	■		■	■			■	■				■				■						
XOMX180616TR-M14	1,6	10,0 °	2,3			■	■			■					■				■						
XOMX180620TR-M14	2,0	10,0 °	2,2			■									■				■						
XOMX180624TR-M14	2,4	10,0 °	2,2			■									■				■						
XOMX180631TR-M14	3,1	10,0 °	2,2			■	■								■				■						
XOMX180608TR-MD15	0,8	12,0 °	2,4	■		■	■			■	■				■			■	■						
XOMX180616TR-MD15	1,2	12,0 °	2,3				■			■					■				■						
XOMX180612TR-MD15	1,2	12,0 °	2,4	■			■			■	■				■				■						
XOMX180608TR-D16	0,8	5,0 °	2,4	■		■				■					■			■							
XOMX180631TR-D16	3,1	6,0 °	2,2	■			■																		

■ Stock standard

Subject to change refer to current price- and stock-list