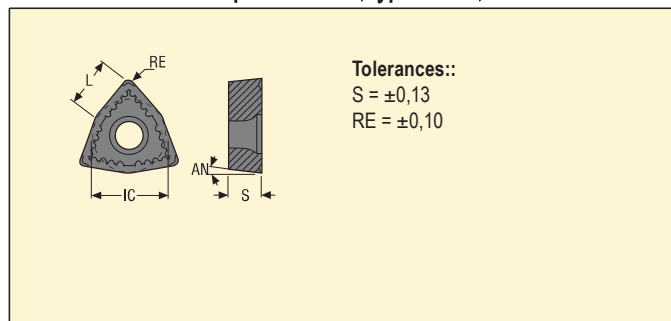
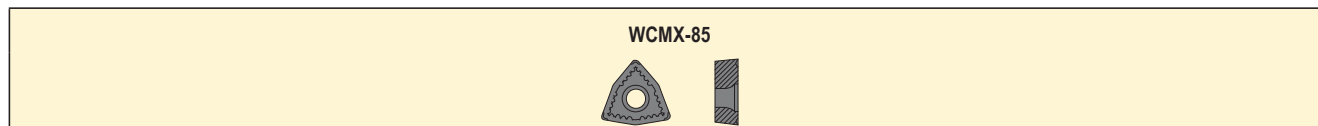


Indexable inserts – Peripheral insert, type 85* for, SD572



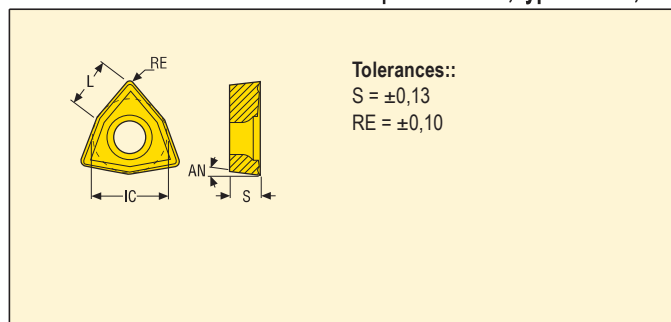
Size	Dimensions in mm			
	IC	L	S	RE
04	6,35	3,99	2,38	0,8
05	7,94	5,07	3,18	0,8
06	9,525	6,14	3,97	0,8
08	12,7	8,14	4,76	1,2



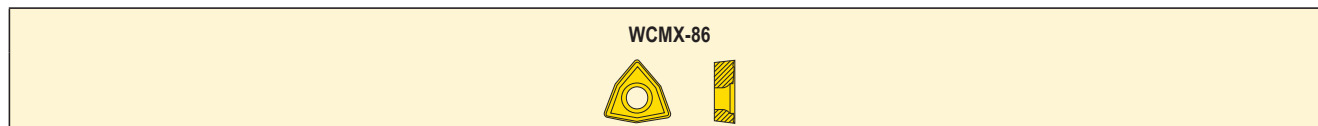
Inserts	Designation	Grades	
		DP3000	
WCMX-85	WCMX040208-85	02807375	
	WCMX050308-85	02807376	
	WCMX06T308-85	02807377	
	WCMX080412-85	02807378	

* Chipbreaker for low feed rates and for good surface finish in all materials.

Indexable inserts – Centre insert & Peripheral insert, type 86** for, SD572



Size	Dimensions in mm			
	IC	L	S	RE
03	5,556	3,46	2,38	0,8
04	6,35	3,99	2,38	0,8
05	7,94	5,07	3,18	0,8
06	9,525	6,14	3,97	0,8
08	12,7	8,14	4,76	1,2



Inserts	Designation	Grades		
		T400D	DP2000	DP3000
WCMX-86	WCMX030208-86	02506629	02899808	02807379
	WCMX040208-86	02506638	02899809	02807380
	WCMX050308-86	02506640	02899810	02807381
	WCMX06T308-86	02506645	02899811	02807382
	WCMX080412-86	02506646	02899812	02807383

Stock standard. Subject to change refer to current price- and stock-list

** Chipbreaker for high feed rates in steel, stainless steel and cast iron.