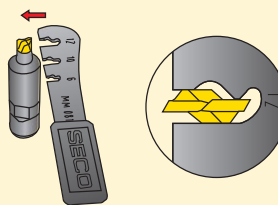
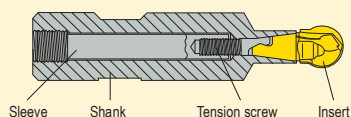


Mounting instructions for 2-flute Minimaster

During normal operations inserts are exchanged using the Minimaster wrench

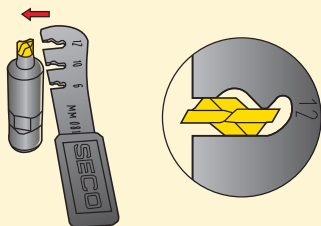


- The sleeve must be securely tightened in the shank before the tension screw and insert are fitted.
- If the wrench cannot be used for changing the insert (If the insert has broken off or jammed in the shank), the sleeve can be released, which will also release the insert.
- Use Allen key (turn it anti-clockwise) to back off the sleeve until the insert is free.
- Re-tighten the sleeve in the shank before fitting the tension screw and the new insert.

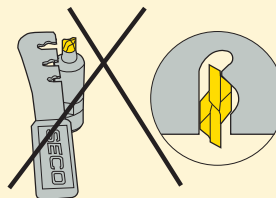
Make sure that the wrench is used correctly.

For 3-flute Minimaster another key (MM0416) must be used (Key grip on hexagonal part of the insert.)

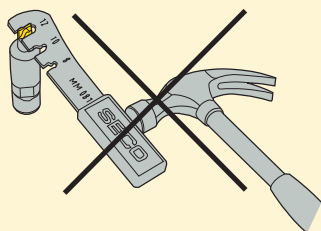
Mounting instructions for 2-flute Minimaster



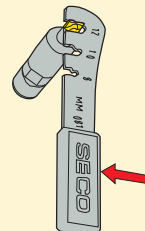
Make sure that the wrench is used correctly...



...if used on the wrong side, it will cause damage.



Do not use excessive force...



...normal hand-power is quite sufficient.