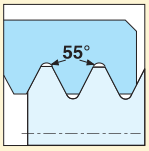
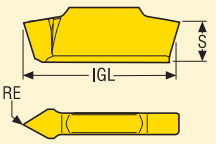
LCGN – Partial profile 55°



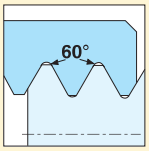


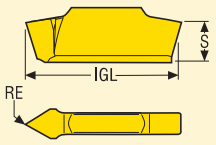
Tolerances:
IGL = ±0,025
RE = ±0,025

Size	Dimensions in mm IGL	S
-A55	16,600	4,50
-G55	16,600	4,50

Inserts	Pitch mm	TPI	Designation	RE	Grades Coated CP200	CP500	CP600	TGH1050	TGK1500	TGP25
LCGN...-.55										
	0,50-1,50	48-16	LCGN1603-A55	0,08		■				
	1,75-3,00	14-8	LCGN1603-G55	0,18		■				

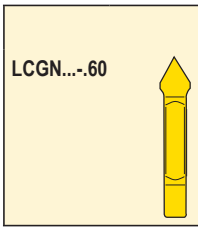
LCGN – Partial profile 60°





Tolerances:
IGL = ±0,025
RE = ±0,025

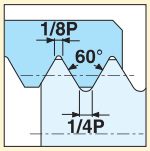
Size	Dimensions in mm IGL	S
-A60	16,600	4,50
-G60	16,600	4,50

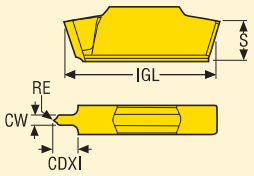


Inserts	Pitch mm	TPI	Designation	RE	Grades Coated CP200	CP500	CP600	TGH1050	TGK1500	TGP25
LCGN...-.60										
	0,50-1,50	48-16	LCGN1603-A60	0,08		■				
	1,75-3,00	14-8	LCGN1603-G60	0,18		■				

■ Stock standard
Subject to change refer to current price- and stock-list

LCGN – ISO Metric





Tolerances:
IGL = ±0,025
S = ±0,05

Size	Dimensions in mm CW	IGL	S	CDX
-E0.5	0,75	16,600	4,50	1,90
-E0.8	1,20	16,600	4,50	3,00
-E1.0	1,50	16,600	4,50	3,75
-E1.25	1,88	16,600	4,50	4,20
-E1.5	2,40	16,600	4,50	–

LCGN-ISO

Inserts	Pitch mm	Designation	RE	Note	Grades Coated CP200	CP500	CP600	TGH1050	TGK1500	TGP25	
LCGN-ISO											
	0,50	LCGN1603-E0,5ISO	0,07	*		■					
	0,80	LCGN1603-E0,8ISO	0,11	*		■					
	1,00	LCGN1603-E1,0ISO	0,13	*		■					
	1,25	LCGN1603-E1,25ISO	0,17	*		■					
	1,50	LCGN1603-E1,5ISO	0,21			■					

■ Stock standard
Subject to change refer to current price- and stock-list

* Toolholders have to be modified