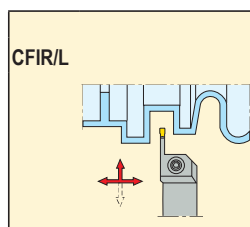
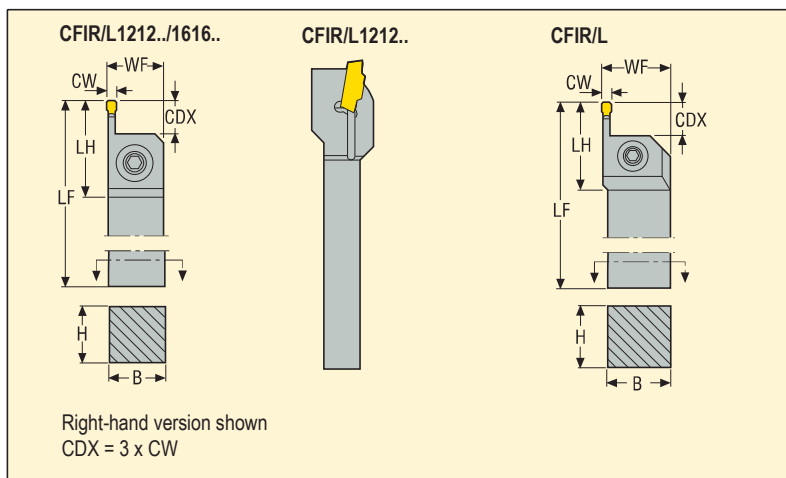


Toolholders for inserts LCGF, LCGN, LCMF and LCMR



- For inserts programme, see page(s) 633-646, 648-649



	Designation	Dimensions in mm							KG	Seat size	
		H	B	LF	WF	LH	CDX	DCINN3*			
3	CFIR1212M03	12	12	150	12,0	31,0	9	–	0,2	3	LC..1603..
	CFIR1616H03	16	16	100	16,0	28,0	9	–	0,2	3	LC..1603..
	CFIR2020K03	20	20	125	21,5	28,0	9	–	0,4	3	LC..1603..
	CFIR2525M03	25	25	150	26,5	28,0	9	195	0,7	3	LC..1603..
	CFIR3225P03	32	25	170	26,5	28,0	9	195	1,0	3	LC..1603..
	CFIL1212M03	12	12	150	12,0	31,0	9	–	0,2	3	LC..1603..
	CFIL1616H03	16	16	100	16,0	28,0	9	–	0,2	3	LC..1603..
	CFIL2020K03	20	20	125	21,5	28,0	9	–	0,4	3	LC..1603..
	CFIL2525M03	25	25	150	26,5	28,0	9	195	0,7	3	LC..1603..
4	CFIL3225P03	32	25	170	26,5	28,0	9	195	1,0	3	LC..1603..
	CFIR1212M04	12	12	150	12,0	33,0	12	–	0,2	4	LC..1604..
	CFIR1616H04	16	16	100	16,0	31,0	12	–	0,2	4	LC..1604..
	CFIR2020K04	20	20	125	21,5	31,0	12	–	0,4	4	LC..1604..
	CFIR2525M04	25	25	150	26,5	31,0	12	195	0,7	4	LC..1604..
	CFIR3225P04	32	25	170	26,5	31,0	12	195	1,0	4	LC..1604..
	CFIL1212M04	12	12	150	12,0	33,0	12	–	0,2	4	LC..1604..
	CFIL1616H04	16	16	100	16,0	31,0	12	–	0,2	4	LC..1604..
	CFIL2020K04	20	20	125	21,5	31,0	12	–	0,4	4	LC..1604..
	CFIL2525M04	25	25	150	26,5	31,0	12	195	0,7	4	LC..1604..
	CFIL3225P04	32	25	170	26,5	31,0	12	195	1,0	4	LC..1604..

* DCINN3 – minimum bore diameter for internal application, see page(s) 527

Spare Parts, Parts included in delivery

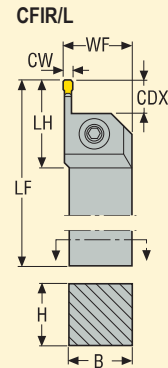
For holder	Clamp key	Clamp screw	Torque value Nm
..1212M03	3SMS795	TCEI0409	2,5
..1616H03	4SMS795	TCEI0509	6,0
..2020K03	4SMS795	TCEI0513	6,0
..2525M03	4SMS795	TCEI0513	6,0
..3225P03	4SMS795	TCEI0513	6,0
..1212M04	3SMS795	TCEI0409	3,5
..1616H04	5SMS795	TCEI0609	8,0
..2020K04	5SMS795	TCEI0613	8,0
..2525M04	5SMS795	TCEI0613	8,0
..3225P04	5SMS795	TCEI0613	8,0

Please check availability in current price and stock-list

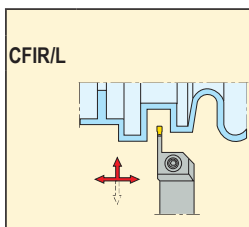
Toolholders for inserts LCGF, LCGN, LCMF and LCMR



- For inserts programme, see page(s) 633-644, 648-649



Right-hand version shown
CDX = 3 x CW



	Designation	Dimensions in mm							KG	Seat size	
		H	B	LF	WF	LH	CDX**	DCINN3*			
5	CFIR2020K05	20	20	125	21,5	35,0	15	—	0,4	5	LC..1605..
	CFIR2525M05	25	25	150	26,5	35,0	15	195	0,7	5	LC..1605..
	CFIR3225P05	32	25	170	26,5	35,0	15	195	1,0	5	LC..1605..
	CFIL2020K05	20	20	125	21,5	35,0	15	—	0,4	5	LC..1605..
	CFIL2525M05	25	25	150	26,5	35,0	15	195	0,7	5	LC..1605..
	CFIL3225P05	32	25	170	26,5	35,0	15	195	1,0	5	LC..1605..
6	CFIR2020K06	20	20	125	21,5	42,0	18	—	0,4	6	LC..1606..
	CFIR2525M06	25	25	150	26,5	42,0	18	195	0,7	6	LC..1606..
	CFIR3225P06	32	25	170	26,5	42,0	18	195	1,0	6	LC..1606..
	CFIL2020K06	20	20	125	21,5	42,0	18	—	0,4	6	LC..1606..
	CFIL2525M06	25	25	150	26,5	42,0	18	195	0,7	6	LC..1606..
	CFIL3225P06	32	25	170	26,5	42,0	18	195	1,0	6	LC..1606..
8	CFIR2525M08	25	25	150	28,0	55,0	24	195	0,7	8	LC..3008..
	CFIR3225P08	32	25	170	28,0	55,0	24	195	1,0	8	LC..3008..
	CFIL2525M08	25	25	150	28,0	55,0	24	195	0,7	8	LC..3008..
	CFIL3225P08	32	25	170	28,0	55,0	24	195	1,0	8	LC..3008..

* DCINN3 – minimum bore diameter for internal application, see page(s) 527

** Max depth of cut for LCGF/LCMF16.. = 14 mm

Spare Parts, Parts included in delivery

For holder	Clamp key	Clamp screw	Torque value Nm
CFIR/L...-05	5SMS795	TCEI0613	8,0
CFIR/L...-06	6SMS795	TCEI0815	10,0
CFIR/L...-08	6SMS795	TCEI1020	15,0

Please check availability in current price and stock-list