

# Multi-Purpose and Contour Cutting

## ▶ 3857 MULTI-PURPOSE EASY-CUT

The generation of Bandsaw blades to meet the requirements of the multi-purpose customer.

Patented tooth form suitable to cut a variety of sizes and materials with just one blade.

In this application this blade achieves double blade life compared with standard blades.

	Width	Thickness	TPI
3857-13-0.6-EZ-L	13	0.6	Large
3857-13-0.6-EZ-M			Medium
3857-13-0.6-EZ-S			Small
3857-20-0.9-EZ-L	20	0.9	Large
3857-20-0.9-EZ-M			Medium
3857-20-0.9-EZ-S			Small
3857-27-0.9-EZ-L	27	0.9	Large
3857-27-0.9-EZ-M			Medium
3857-27-0.9-EZ-S			Small
3857-34-1.1-EZ-L	34	1.1	Large
3857-34-1.1-EZ-M			Medium
3857-34-1.1-EZ-S			Small

**Easy-Cut** blades cut almost anything without changing blades!

- Tool Steel
- Mild Steel
- Stainless Steel
- Aluminum
- Copper
- Brass
- Wood
- Plastic
- Sheet Metal
- Tubing
- Solids
- Bundles
- Pipe
- Channel
- Angle Iron
- I Beams
- H Beams
- Drill Rods



## ▶ 3851 FOR CONTOUR AND SMALL MACHINES

For cutting various types of materials, from aluminium to stainless steels.

Strong tooth design gives maximum cutting performance.

Tooth styles are related to the different applications.

	Width	Thickness	TPI	Shape		
3851-6-0.6-H-6	6	0.6	6	Hook		
3851-6-0.6-10/14			10/14	Combo		
3851-6-0.9-H-6	6	0.9	6	Hook		
3851-6-0.9-10/14			10/14	Combo		
3851-10-0.6-H-4	10	0.6	4	Hook		
3851-10-0.6-H-6			6	Hook		
3851-10-0.6-10/14	10	0.9	10/14	Combo		
3851-10-0.9-H-4			4	Hook		
3851-10-0.9-H-6	10	0.9	6	Hook		
3851-10-0.9-10/14			10/14	Combo		
3851-13-0.6-H-3	13	0.6	3	Hook		
3851-13-0.6-H-4			4	Hook		
3851-13-0.6-H-6			6	Hook		
3851-13-0.6-5/8			5/8	PR		
3851-13-0.6-6/10			6/10	Combo		
3851-13-0.6-8/12			8/12	Combo		
3851-13-0.6-10/14			10/14	Combo		
3851-13-0.9-H-3			13	0.9	3	Hook
3851-13-0.9-H-4					4	Hook
3851-13-0.9-H-6					6	Hook
3851-13-0.9-6/10	6/10	Combo				
3851-13-0.9-10/14	10/14	Combo				
3851-20-0.9-4/6	20	0.9			4/6	PR
3851-20-0.9-5/8					5/8	PR
3851-20-0.9-6/10			6/10	Combo		
3851-20-0.9-8/12			8/12	Combo		
3851-20-0.9-10/14			10/14	Combo		
3851-27-0.9-2/3			27	0.9	2/3	PR
3851-27-0.9-3/4					3/4	PR
3851-27-0.9-4/6	4/6	PR				
3851-27-0.9-5/8	5/8	PR				
3851-27-0.9-6/10	6/10	Combo				
3851-27-0.9-8/12	8/12	Combo				
3851-27-0.9-10/14	10/14	Combo				



\* To order a blade: Product code + length of the blade.  
Explanation TOOTHSHAPES on pages 8-9.


# Production Cutting Bi-Metal

## ▶ 3851 SANDFLEX® COBRA™

For cutting various types of materials, from aluminium to stainless steels.

Strong tooth design gives maximum cutting performance.

Tooth styles are related to the different applications.

	Width	Thickness	TPI	Shape
3851-27-0.9-P-3	27	0.9	3	PS
3851-27-0.9-P-4			4	PS
3851-27-0.9-2/3			2/3	PR
3851-27-0.9-3/4			3/4	PR
3851-27-0.9-4/6			4/6	PR
3851-27-0.9-5/8			5/8	PR
3851-27-0.9-6/10			6/10	Combo
3851-27-0.9-8/12			8/12	Combo
3851-27-0.9-10/14			10/14	Combo
3851-34-1.1-P-2			34	1.1
3851-34-1.1-P-3	3	PS		
3851-34-1.1-2/3	2/3	PR		
3851-34-1.1-3/4	3/4	PR		
3851-34-1.1-4/6	4/6	PR		
3851-34-1.1-5/8	5/8	PR		
3851-34-1.1-6/10	6/10	Combo		
3851-41-1.3-P-2	41	1.3	2	PS
3851-41-1.3-2/3			2/3	PR
3851-41-1.3-3/4			3/4	PR
3851-41-1.3-4/6			4/6	PR
3851-41-1.3-5/8			5/8	PR
3851-41-1.3-1.4/2			1.4/2	PR
3851-54-1.3-2/3	54	1.3	2/3	PR
3851-54-1.3-3/4			3/4	PR
3851-54-1.3-4/6			4/6	PR
3851-54-1.6-2/3	54	1.6	2/3	PR
3851-54-1.6-3/4			3/4	PR
3851-54-1.6-1.4/2			1.4/2	PR
3851-54-1.6-P-1.25			1.25	PS
3851-54-1.6-1/1.4			1/1.4	PR
3851-67-1.6-1/1.4			67	1.6
3851-67-1.6-7/1	0.7/1	PR		
3851-80-1.6-1/1.4	80	1.6	1/1.4	PS
3851-80-1.6-7/1			0.7/1	PS



## ▶ 3851 SANDFLEX® COBRA™ PSG

For production cutting on various types of materials, especially alloyed and stainless steels.

Ground tooth for precise and consistent tooth height.

Precise tooth set for smooth surface finish

	Width	Thickness	TPI	Shape
3851-27-0.9-PSG-2/3	27	0.9	2/3	PSG
3851-27-0.9-PSG-3/4			3/4	PSG
3851-27-0.9-PSG-4/6			4/6	PSG
3851-34-1.1-PSG-2/3	34	1.1	2/3	PSG
3851-34-1.1-PSG-3/4			3/4	PSG
3851-34-1.1-PSG-4/6			4/6	PSG
3851-41-1.3-PSG-1.4/2	41	1.3	1.4/2	PSG
3851-41-1.3-PSG-2/3			2/3	PSG
3851-41-1.3-PSG-3/4			3/4	PSG
3851-41-1.3-PSG-4/6			4/6	PSG
3851-54-1.6-PSG-1.4/2	54	1.6	1.4/2	PSG
3851-54-1.6-PSG-2/3			2/3	PSG
3851-54-1.6-PSG-3/4			3/4	PSG



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