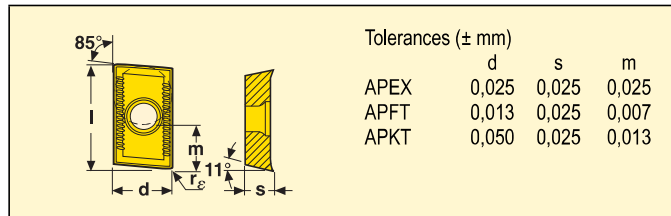


AP.16



Size	Dimensions in mm		
	~ l	d	s
1604	17	9,525	4,76

Inserts	Part No.	r _ε	Cutting rate	Grades															
				Coated												Uncoated			
				MK1500	MK2000	MK3000	MP1500	MP2500	MP3000	MH1000	MS2500	T25M	T350M	F15M	F20M	F25M	F40M	S60M	HX
E08	APEX 160408FR-E07																		
	160408FR-E08	0,8	25°																
	APFT 1604PDR-M12	0,8	15°																
D15	APFT 1604PDTR-D15	0,8	8°																
	1604PDTL-D15	0,8	8°																
	1604PDTR-E08	0,8	13°																
E08	APFT 160416R-M13	1,6	15°																
	160416L-M13	1,6	15°																
	160424R-M13	2,4	15°																
	160430R-M13	3,0	15°																
	160430TR-MD15	3,0	15°																
	160430L-M13	3,0	15°																
E12/M/MD	160440R-M13	4,0	15°																
	160448R-M13	4,8	15°																
	160460R-M13	6,0	15°																
	APKT 1604PDR-E12	0,4	22°																
	1604PDL-E12	0,4	22°																
ME14	1604PDTR-M14	0,4	22°																
	1604PDTR-ME14	0,8	24°																
	160408TR-D15	0,8	8°																
	160408TL-M14	0,8	22°																

■ Stock standard
 Subject to change refer to current price and stock-list
 When using inserts with corner radius > 3 mm, the cutter body must be modified.

Technical drawing of a yellow cylindrical component with a central hole and a side flange. The drawing shows the front view and a side view. Dimensions are indicated as follows:

- l : Total height of the component.
- d : Diameter of the central hole.
- s : Diameter of the outer flange.
- m : Thickness of the flange.
- 11° : Chamfer angle on the flange edge.
- 85° : Angle of the central hole's chamfer.

Tolerances ($\pm$ mm)

	d	s	m
APKX	0,050	0,025	0,013
APMX	0,050	0,050	-

Size	Dimensions in mm		
	~ l	d	s
1604	17	9,525	5,67

■ Stock standard
Subject to change refer to current price and stock-list
 When using inserts with corner radius > 3 mm, the cutter body must be modified.